

## DATA SHEET

**CONTACCEYS Transparent Contact Queue****Product description**

Transparent solvent-based contact adhesive and tackifying modified synthetic resins.

Specially formulated to be colourless when dry, hiding the finish of the joints.

It also allows the gluing of mirrors, expanded polystyrene and foams in general, without attacking the surfaces. It allows to stick flexible materials.

**Technical characteristics**

<b>Aspect</b>	Slightly opaline fluid
<b>Colour</b>	Whitish in mass, transparent in a small amount
<b>Viscosity Brookfield [4, 20°C, 20 rpm]</b>	2.500 – 3.000 mPa.s
<b>Density</b>	0,76 – 0,78 Kg/l
<b>Dry residue</b>	34,0 – 36,0%
<b>Open time [20°C, 50% HR]</b>	10 – 15 min
<b>Total cure time [20°C, 50% HR]</b>	24 h
<b>Application temperaure</b>	+10 °C hasta +25°C
<b>Heat resistance</b>	-10 °C hasta +80 °C
<b>Yield 1 l</b>	2,50 m <sup>2</sup>

**Applications**

ContactCeys Transparent is an adhesive specially formulated for joints with perfect finishes. It allows the union of delicate materials such as expanded polystyrene or small mirrors without damaging them.

It can also be used to bond rubber, leather, metals, textile fibers, plastic sheets, wood, felt, fiberglass, cardboard, etc.

Not suitable for the invisible bonding of transparent materials.

**How to use**Surface preparation:

The surfaces to be glued must be clean and dry, free of dust or grease. It must be taken into account in the preparation of surfaces the possibility of cleaning with rags dampened in solvents that could later attack the material to be glued.

Application:

Apply a thin layer of adhesive with the help of a painter's brush on the two surfaces to be joined. Wait between 10 and 15 minutes or until gently pressing with your finger the glued surface does not form threads, before placing the pieces in the desired position.

Once the pieces are placed, press firmly to fix the joint. The final strength of the bonding will depend directly on the initial force applied. In soft coatings, you can fix the material applied gently with the fist.

**Dissolution and cleaning**

This product is prepared to be used directly. If you wish to dilute it, you can add it to the same gasoline, never exceeding 1% by weight and incorporating it slowly while removing the contents of the canister.

The cleaning of the utensils used to work with this product will be done by submerging them in acetone when the glue is not dry yet. To eliminate the dry product, mechanical methods must be used.

**Storage**

Under normal conditions of storage and keeping the product in its original closed container, the half-life of this product is greater than 36 months.

**Safety recommendations**

According to RD 1078/93 this product is considered to be highly flammable and harmful by inhalation. Refrain from smoking during use and use it in well-ventilated rooms. Keep out of the reach of children.

More detailed instructions are included in the corresponding product safety data sheet.

***Ultimately it will be the responsibility of the user to determine the final suitability of the product in any type of application.***

The data indicated in this Technical Sheet should never be considered as a specification of the properties of the product

We guarantee the uniform properties of our products in all supplies. The recommendations and data published in this technical sheet are based on our current knowledge and rigorous laboratory tests. Due to the multiple variations in the materials and the conditions of each project, we ask our customers to carry out their own utility tests under the foreseen working conditions and following our general instructions. This prevents further damages, whose consequences would be foreign to the company.