

## Data Sheet

# FAST WHITE GLUE

### Product description

Fast White Glue is an adhesive based on aqueous dispersion of polyvinyl acetate with polyvinyl alcohol modify with plasticizers.

Fast White Glue is specially designed for gluing all types of wood.

### Technical Characteristics

<b>Aspect</b>	viscous fluid of white colour with characteristic odour. Once dry its transparent.
<b>Viscosity Brookfield (6, 20°C, 20rpm)</b>	7 – 12 Pa·s
<b>Density (kg/l)</b>	1,00 – 1,05
<b>Dry residue (%)</b>	46 – 48
<b>pH</b>	4,5 – 5,5
<b>Open time (25°C, 60% H.R.)</b>	10 minutes
<b>Pressing time</b>	minimum 10 minutes, before supporting load
<b>Total drying time</b>	24 hours
<b>Minimum temperature formation of film</b>	4 – 5 °C
<b>Application temperature</b>	+5 until +25 °C
<b>Tractive force (24 horas)</b>	>100 kg/cm <sup>2</sup>

### Applications

For all types of wood. Assembly works wood-wood or combinations wood-agglomerated-DM. Highly recommended for spike or wick assemblies and box.

### Materials

Fast White Glue is specially designed for small manual jobs in which the materials are porous.

Adheres to wood, paper, cardboard, ceramic, leather, fabric, cork, etc.

### How to use

#### Preparation of surfaces:

The surfaces should be clean and dry.

#### Application:

In tenon or wick and softwood assemblies, apply glue with brush only on one side.

Presse the piece during 10 minutes with a force of 1kg/cm<sup>2</sup>.

For strong wood, apply glue in on both sides.

This recommended

It is recommended to always apply an excess of glue to guarantee a good final adhesion. This excess is cleanable with wet rag while it is fresh. If it's dry you will need a wet rag.

The white glue for wood its ready to be used. If you want it more fluid, dilute the glue with water shaking slightly.

### Dosage

The performance and the dosage of the product depends very much on the porosity of the substrates to be glued and on the type of work to be carried out, so that it is not possible to give an approximate value for this type of products.

### Dissolution and cleaning

The moist product is easily removed with a damp cloth. The work tools are easily cleaned by submerging them in water for 24 hours.

### Storage

Under normal storage conditions (10 - 25°C) and in its original packaging the product life is considered to be 12 months, with a slight separation of water on the surface of the product being normal (mix well before use).

### Safety recommendations

Keep the product away from children.

More detailed instructions are included in the corresponding product safety data sheet.

***Ultimately it will be the responsibility of the user to determine the final suitability of the product in any type of application.***

The data indicated in this Technical Sheet should never be considered as a specification of the properties of the product

We guarantee the uniform properties of our products in all supplies. The recommendations and data published in this technical sheet are based on our current knowledge and rigorous laboratory tests. Due to the multiple variations in the materials and the conditions of each project, we ask our customers to carry out their own utility tests under the foreseen working conditions and following our general instructions. This prevents further damages, whose consequences would be foreign to the company.